

Work Order ID 117303

June-11-14 2:55:08 PM

117303

Page 1

Item ID: D350-578-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw Installation

Start Date: 6/11/14 Start Qty: 6.00

A

Cust Item ID:

Required Date: 6/11/14 Req'd Qty: 6.00

A

Customer:

Reference: rework

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-578	G

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-578-011 CHG005								

3 JUN 12 2014
DAS 06 9-89

160	Pick Kit	0.00							
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160									
Packaging	Memo	0.00							
Packaging	PULL FROM STOCK: 6 X D350-578-011 B110424								

3 JUN 12 2014
DAS 06 9-89

REMOVE CLAMPS THAT ARE NON-CONFORMING D2438 AND
REPLACE WITH CLAMPS PER PAR14-331
6 X D2438 B 100993x3
(PER KIT) 115202

Work Order ID 117303

June-11-14 2:55:08 PM

117303

Page 2

Item ID: D350-578-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bearpaw Installation
Start Date: 6/11/14 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 6/11/14 Req'd Qty: 6.00 ***6*** Customer:
Reference: rework

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							DAS 06 9-89
Quality Control									
180	Packaging	0.00							
180									
Packaging	Memo	0.00							
Packaging	REPACKAGE PER PPP USING NEW BN Identify and pack for shipping as per PPP D350-578- 011 Location: <u>013</u>								DAS 06 9-89
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

JUN 12 2014

JUN 12 2014

MW 14-06-12

u 14-06-12

Picklist Print

June-11-14 2:55:07 PM

Page 1

Work Order ID: 117303

117303

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw Installation

Start Date: 6/11/14

Required Date: 6/11/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2438		Manufactured	No				Each	180.0000		36			
D2438									**	100993x3			DAS
Clamp													06
													9-89

Location Loc Qty Loc Code

ST 150

112483 150

ST456 30

115202 30

D350-578-011

Manufactured No

D350-578-011

Bearpaw Installation

Location Loc Qty Loc Code

FG 1

81280 1

FG013 5

111759 5

110424

3x Remettre
Anstot

46

DAS
06
9-89
2438
110276
18